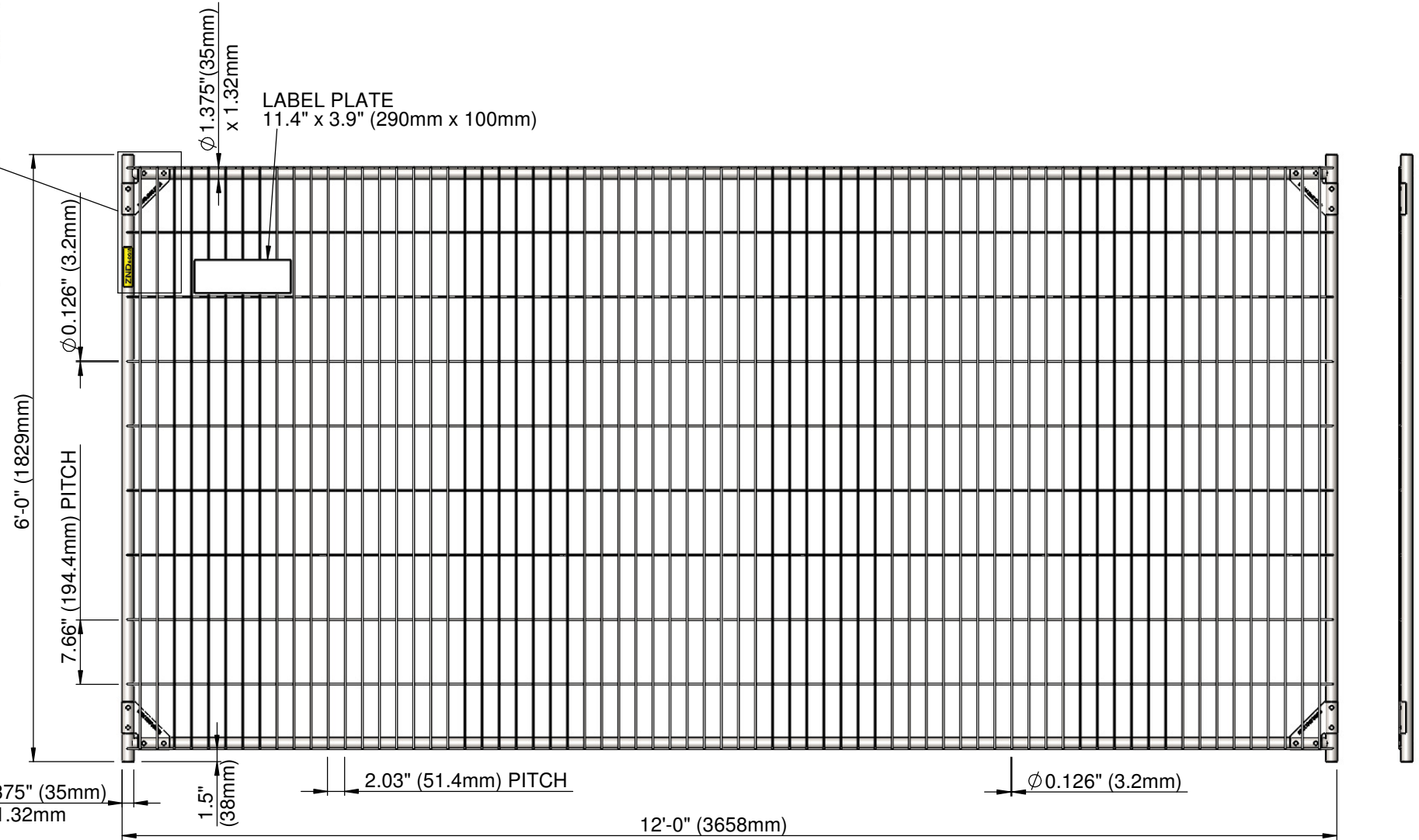
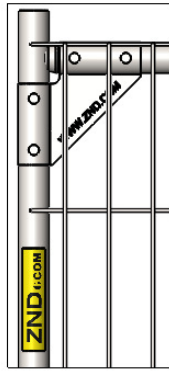


ALL DIMENSIONS IN MILLIMETRES
REMOVE ALL SHARP EDGES

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING



0	7/2/20	ISSUED FOR MANUFACTURE	GC		
P7	25/11/19	ISSUED FOR APPROVAL	GC		
REV	DATE	DESCRIPTION	DRN	CHKD	APPR

TOLERANCES - UNLESS STATED OTHERWISE			TITLE: ST612 STANDARD					
FABRICATION	UP TO 300mm	+/- 1mm	DRAWN	NAME	SIGNATURE	DATE	MATERIAL:	
	UP TO 1000mm	+/- 2mm		G. CRICK		28/8/18		CARBON STEEL PRE-GALVANISED
	1001mm & ABOVE	+/- 3mm						
	ANGULAR	+/- 1°	CHK'D					
MACHINING	+/- 0.2mm		FINISH:					
GAUGE	+/- 10%		NONE					
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)							



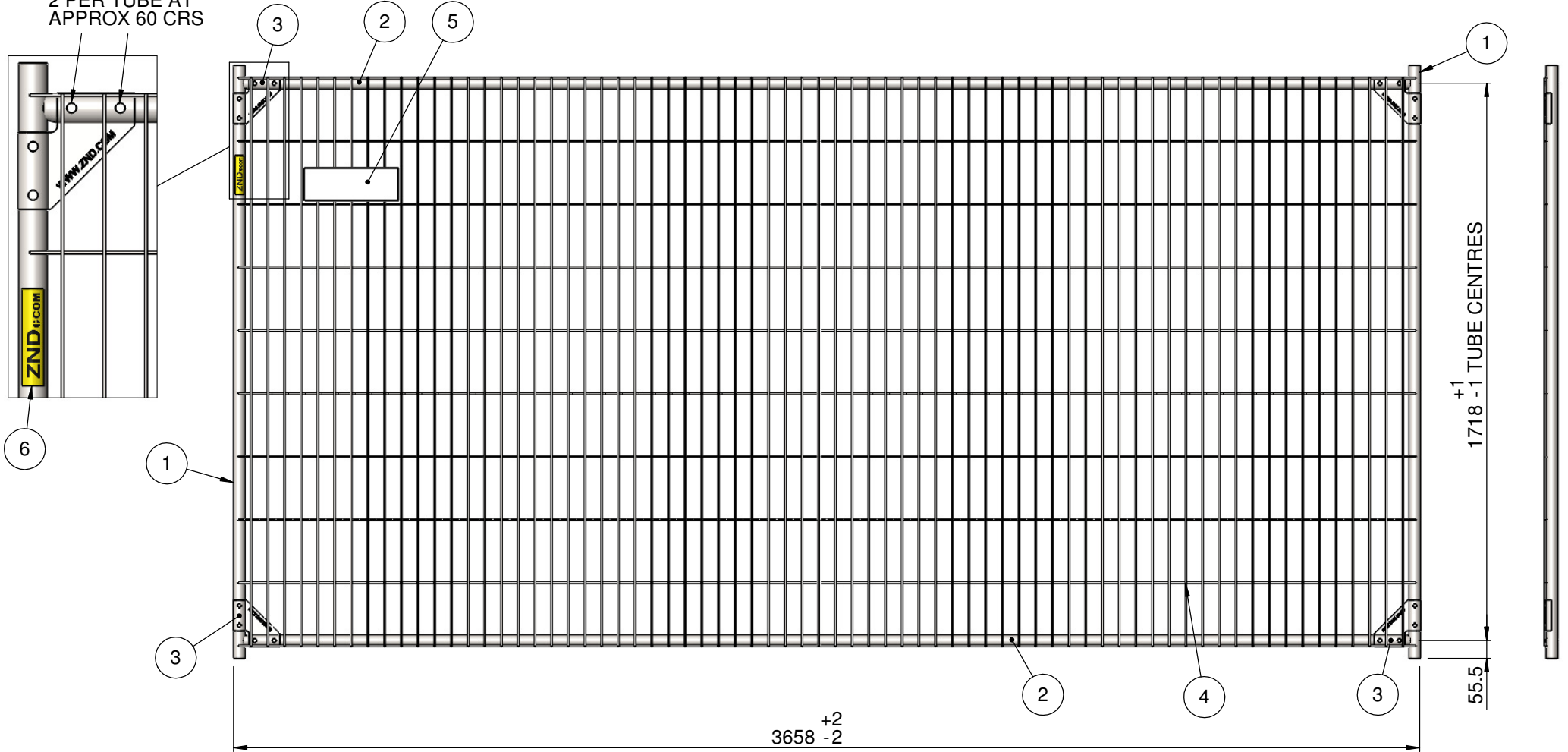
Drw / Stockcode No.	Revision
07072205	0

THE COMPANY RETAIN THE RIGHT TO PERIODICALLY ALTER INFORMATION WITHIN THIS DRAWING SHEET AND WILL ATTEMPT TO NOTIFY ALL PARTIES CONCERNED OF ANY CHANGES AND THE INFORMATION ON THIS SHEET SHOULD NOT BE REPRODUCED WITHOUT THEIR WRITTEN CONSENT.

ALL DIMENSIONS IN MILLIMETRES
REMOVE ALL SHARP EDGES

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING

4 SPOT WELDS
2 PER TUBE AT
APPROX 60 CRS



ITEM No.	PART No.	DESCRIPTION	QTY
1	28001829	35mm x 1.32 x 1829mm TUBE PRE-GALV	2
2	28003597	35mm x 1.32 x 3597mm TUBE PRE-GALV	2
3	08551750	WEB CORNER COUPLER 35 x 35	4
4	21000101	US STANDARD MESH V70 (6 x 12)	1
5	0551501	FENCE LABEL 290 x 100 (MACHINE FIT)	1
6	0551531	ZND.com SELF ADHESIVE LABEL	1

TOLERANCES - UNLESS STATED OTHERWISE

FABRICATION	UP TO 300mm	+/- 1mm
	UP TO 1000mm	+/- 2mm
	1001mm & ABOVE	+/- 3mm
	ANGULAR	+/- 1°
MACHINING	+/- 0.2mm	
GAUGE	+/- 10%	
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)	

TITLE:

**ST612 STANDARD
FABRICATION**

NAME	SIGNATURE	DATE
G. CRICK		28/8/18

MATERIAL:

**CARBON STEEL
PRE-GALVANISED**

FINISH:

NONE

REV	DATE	DESCRIPTION	DRN	CHKD	APPR
0	7/2/20	ISSUED FOR MANUFACTURE	GC		
P7	6/12/19	ISSUED FOR APPROVAL	GC		

ZNDUS

Drw / Stockcode No.

07072205 - FAB

Revision

0

THE COMPANY RETAIN THE RIGHT TO PERIODICALLY ALTER INFORMATION WITHIN THIS DRAWING SHEET AND WILL ATTEMPT TO NOTIFY ALL PARTIES CONCERNED OF ANY CHANGES AND THE INFORMATION ON THIS SHEET SHOULD NOT BE REPRODUCED WITHOUT THEIR WRITTEN CONSENT.

WEIGHT: 49 lbs (22.2 Kg)

SCALE: 1:12.5

SHEET 2 OF 2

A3